

## Modular Straddle Style (TL Series) Completion Instructions

- 1) Fill-in all necessary **YELLOW HIGHLIGHTED** areas of this document.
- 1) Select only one (1) of the **GREEN HIGHLIGHTED** sections that are separated by “or” and remember to remove the “or” between them.
- 2) Clear all highlighted areas by selecting all text and clicking on the Highlight Color->No Color.
- 3) Delete this front cover instruction sheet.
- 4) IF you need assistance in preparing this document, contact Custom Industrial Products, Inc. at 321-728-3355 or email [sales@customindprod.com](mailto:sales@customindprod.com).

## **PART 1: GENERAL**

### **1.01: OVERVIEW**

- A. Design and manufacturing of one (1) modular straddle type (TL) Vertical Reciprocating Conveyor (VRC) including mechanical drive unit, operator controls, safety gates and enclosures as shown on project drawings and as specified herein.

### **1.02: REFERENCES**

- A. ANSI – American National Standards Institute (ANSI B20.1)
- B. ASME – American Society of Mechanical Engineers (ASME B20.1)
- C. NEMA – National Electrical Manufacturer’s Association

### **1.03: SUBMITTALS**

- A. Product Data: Submit latest edition of Modular TL Series VRC datasheet and general drawings with the proposal.
- B. Customer Drawings: Submit Customer Engineering Drawings for customer approval within 1 week after receipt of an order to include plans, elevations, sections of the VRC, and recommended pit dimensions if applicable.
- C. Closeout Submittals provided with VRC Equipment:
  - 1. Electrical Schematics Drawing including control panel layout.
  - 2. Mechanical Installation Manual and Electrical Installation Guide.
  - 3. Control Panel troubleshooting guide.
  - 4. Owner’s Manual including replacement parts list, operating instructions, maintenance schedule, and service and troubleshooting guidelines.

### **1.04: QUALITY ASSURANCE**

- A. Manufacturer must have a minimum of five (5) years experience in the manufacturing of vertical reciprocating conveyors.
- B. CIP Vertical Reciprocating Conveyors (VRC), when properly installed, must comply with ANSI/ASME B20.1 Safety Standards for Conveyors and Related Equipment.
- C. The use of a CIP Authorized Installer is recommended.

### **1.05: WARRANTY**

- A. The manufacturer shall warrant the VRC against manufacturing defects from date of installation or 30 days after shipment, which ever is less, as outlined below:
  - 1. Electric Motor and Cyclo-Drive Reducer – two (2) years.
  - 2. Electrical Components – ninety (90) days.
  - 3. Mechanical Components – one (1) year.

## **PART 2: PRODUCTS**

### **2.01: MANUFACTURER**

- A. Modular Straddle VRC (TL) Series manufactured by Custom Industrial Products, Inc., 7862 Ellis Road, Melbourne, FL 32904; Phone: 800-699-2212, Fax: 321-728-3352, Email: sales@customindprod.com, Website: www.customindprod.com

### **2.02: VRC MECHANICAL SPECIFICATIONS**

- A. Load Capacity: The VRC shall be rated at a live load capacity of 500 lbs.
- B. Operating Speed: The VRC shall have a vertical lifting speed of 15 - 20 feet per minute when loaded to maximum capacity.
- C. Vertical Travel Height: The VRC shall have a vertical lifting height (finished floor to finished floor) of [redacted] inches with a total of 2 landings (including lowest level) and shall not exceed 192 inches of vertical lifting height.
- D. Lift Carriage: The VRC carriage shall be a minimum of 36 inches wide x 36 inches deep x 66" load height with a steel deck plate and minimum of 66" high platform side panels on all non-operating ends and safety chains with snap hooks on all operating ends.
- E. Mounting: The VRC shall be [redacted] or [redacted].
- F. Vertical Masts: The VRC shall have two (2) guide rails.
- G. Deflection Under Load: No portion of the VRC shall exhibit permanent deflection when loaded to full capacity.
- H. Lifting Means: The drive system shall be comprised of a drum transmitting lifting forces through a wire rope cable to the upper cross member of the carriage with leveling adjustments. The electrical drive motor shall be 100% duty cycle coupled with a Cyclo-Drive gear reducer with a shock load rating of 500%. Planetary or helical gear reducers are not allowed.
- I. Safety Brakes and Devices: The Carriage shall be equipped with broken/slack cable brake(s) that prevent the carriage from descending if tension is lost on the cable. Slack cable switch is required to disable motor power in the event a cable becomes slack or broken.
- J. Security Enclosures: Guarding on all sides of the VRC to extend the full height of the unit shall be security enclosures consisting of expanded metal which will reject a ½" diameter ball. Enclosures shall be welded securely to the guide rails.



- K. Landing Gates: Gates are required on all operating sides of the VRC at each level of operation.
  - 1. Each gate must be equipped with an electrical and mechanical locking device to prevent opening of the gate unless the carriage is present and to prevent operation unless all gates are closed. The Gates shall be Single-Swing in style.
- L. Signage: Signs dictating “NO RIDERS” and maximum weight capacity shall be placed at every access point and visible from all operating ends of the carriage.
- M. Approach Ramp: If pit mounting is not specified, the manufacturer shall supply a steel fabricated 1-1/2” high approach ramp to be installed within 1/2” of the VRC carriage at the ground level.
- N. Power Requirements: The VRC shall be manufactured to operate on 230 volts / 1 phase / 60 hertz.
- O. Load Pattern: The pattern for loading and unloading the carriage at different levels must be a “C” configuration (loading/unloading from same side) or “Z” configuration (loading /unloading from opposite sides).

### **2.03: VRC ELECTRICAL SPECIFICATIONS**

- A. Electric Motor:
  - 1. The motor shall have a minimum duty cycle of 100%.
  - 2. The motor and Cyclo-Drive gear reducer must be able to withstand a shock load of at least 500%.
  - 3. Motor horsepower shall be sized to handle the carriage weight in addition to the rated live load and specified speed.
  - 4. Motor shall be designed for continuous duty at ambient temperatures of 32° to 102° Fahrenheit.
  - 5. The motor shall not automatically restart when the overload device is reset.
  - 6. The motor shall be equipped with a heavy-duty, long life, fast-acting fail-safe disc brake to ensure the brake will hold in case of power failure.
- B. Controls:
  - 1. Each operating floor shall be equipped with a light-present momentary contact push-button control station with full call, send and mushroom style E-stop switches for manual control of lift operation.
  - 2. An internally pre-wired, NEMA 12 rated Intelitroll control panel shall be provided with appropriate transformer, overload relay, field wiring terminal block and breakers.
  - 3. Limit Switches: The VRC shall be equipped with a floor level switch at each level, upper level, and over travel limit switch to provide precise positioning of the carriage.

4. Slack Cable Safety Switches: Switches shall be provided to monitor slack cable situations and disable power to the motor while engaging carriage safety brakes in the event of a slack or broken cable.
5. Pre-Wired: The VRC shall be pre-wired at the factory and tested prior to shipping. Pre-wire shall consist of proper wiring of limit switches, slack cable switches, motor, interlocks and pushbutton stations to control panel.
6. The control voltage shall not exceed 24 volts.
- C. Power Source: Owner shall terminate high voltage operating power within 10 feet of the location designated for the VRC installation.

#### **2.04: FINISHES**

- A. All carbon steel surfaces shall be coated in CIP slate gray powder coat or equivalent.
- B. Prior to applying finish, all dirt, mill scale, oil and grease shall be removed from carbon steel surfaces by a combination of brushing, wiping and use of solvents.

### **PART 3: EXECUTION**

#### **3.01: EXAMINATION**

- A. Prior to commencing installation of the VRC, the installer shall visually examine the conditions under which the VRC is to be installed and notify the owner in writing of conditions detrimental to the proper and timely completion of the work.

#### **3.02: INSTALLATION**

- A. Installer must comply with manufacturer's detailed mechanical and electrical installation instructions for proper installation and to meet safety codes. All thresholds and extra installation materials needed must be supplied by the installer.

#### **3.03: FIELD QUALITY CONTROL**

- A. Inspection: Upon completion of installation, the VRC shall be inspected to verify that it meets all requirements set forth by CIP and Parts 1, 2 and 3 of this Section.
- B. Tests (if applicable):
  1. Operating Load Test: The owner will provide a 500-pound test load and load the VRC at the lowest level. The loaded VRC carriage shall be conveyed to an upper floor level and returned to the lowest level to assure proper operation. If the VRC cannot lift or lower the load, the VRC shall fail the test.
  2. Performance Test: This test is to be performed in conjunction with Test 1 above. During the demonstration of the lifting and lowering test, the owner shall measure the time required to lift and lower the capacity load. The owner will average times for lifting and lowering the load and calculate the average feet per minute travel speed. If the VRC does not lift the load within 10% of the specified speed, or if the lowering speed exceeds the lifting speed by more than 10%, the VRC shall fail the test.

3. Stationary Load Test: This test is to be performed in conjunction with Test 1 above. The loaded VRC carriage shall remain stationary at an upper level for a minimum of one (1) hour. After the one (1) hour period, the VRC will be inspected for deflection of the components or drift of the platform. If deformation or downward drift is evident, the VRC shall fail the test.

#### **3.04: ADJUSTING AND CLEANUP**

- A. Installer shall touch up all scratches, abrasions, and other defects in the pre-finished surfaces with the same material color and type of finish or equivalent as used at time of fabrication.
- B. Installer will remove and dispose of all rubbish and debris caused by the work under this section.
- C. Verification that equipment is properly installed in accordance with manufacturer's guidelines and guarded to meet or exceed ANSI/ASME B20.1 Safety Standards for Conveyors.